

Torque table	N-m Kg-m	Foot Lbs
Gas Gas		
Engine N-m Kg-m 1N-m = 0.737 Ft lbs		
Cylinder head bolts	25 2,5	18
Cylinder base nuts	34 3,4	25
Engine drain plug	20 2,0	15
Kick pedal bolt	20 2,0	15
Kick pedal nut	25 2,5	18
Gear shift pedal bolt	10 1,0	7
Spark plug	27 2,7	20
Water pump cover drain plug	9 0,9	7
Balance shaft nut	60 6,0	44
Primary drive gear nut	75 7,5	55
Flywheel nut	70 7,0	52
Clutch nut	70 7,0	52
Frame		
Caliper mounting bolts	25 2,5	18
Engine mounting bolts	36 3,6	27
Disc plate mounting screws	10 1,0	7
Front axle nut	51 5,1	38
Trottle clamp	6 0,6	4
Steering shaft nut	98 9,8	72
Rear axle nut	98 9,8	72
Brake pedal nut	9 0,9	7
Front fork top bolts	26 2,6	19
Handlebar clamp bolts	39 3,9	29
Spokes	1,5 0,15	1.1
Swing arm nut	81 8,1	60
Rear tie rod bolts	81 8,1	60